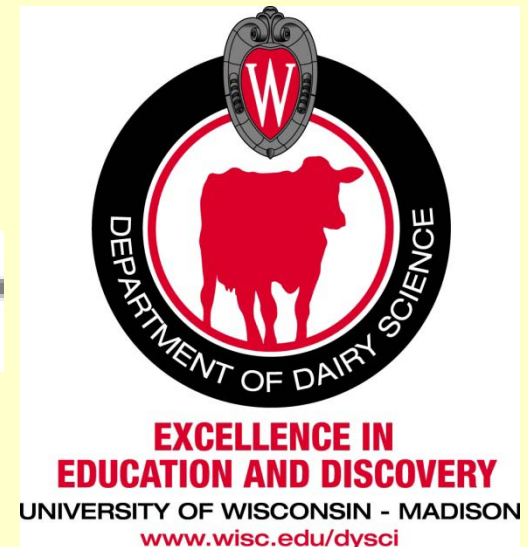


Dairy Cattle Feeding-Related Issues With 2009 Corn Crop

Randy Shaver & Pat Hoffman

Dairy Science Department
University of Wisconsin - Madison



Harvest & Storage Issues

➤ Wet Corn

➤ Mold/Mycotoxins

➤ Yeast

Harvest & Storage Options

- Snaplage (SNG)
- High-Moisture Shelled Corn (HMSC)
- Dry Shelled Corn (DSC)

Table 1. High Moisture Corn Storage in Conventional, Bunker, Bag, and Oxygen Limiting Silos

Conventional Top Unloading Silos, Bunkers, and Silo Bags

	Corn Kernel Moisture, %		
	<u>Minimum</u>	<u>Desired</u>	<u>Maximum</u>
Ear Corn	26	32-36	40
Shelled Corn	26	28-32	36

Bottom Unloading Oxygen Limiting Silos

	Corn Kernel Moisture, %		
	<u>Minimum</u>	<u>Desired</u>	<u>Maximum</u>
Ear corn-rolled*	26	28-32	36
Shelled corn	24	26-28	32

**OL Silo with Forage Unloader*

Source: Rankin, 2009

High-Moisture Corn Storage Options

- **Lactobacillus buchneri (LBUC) or combination inoculant**
- **Propionic Acid (PROP)**
- **Mixed Organic Acid (MOA) Product**
- **Anhydrous Ammonia or Aqua-Ammonia**

Table 2. Recommended application rates of propionic acid to preserve high moisture corn

Corn moisture %	Lbs. propionic acid to apply per 1000 lbs. wet corn ¹		
	<i>-----Months corn to be stored-----</i>		
	6	9	12
20	3.3 - 5.0	4.0 - 6.0	5.0 - 7.5
25	5.0 - 6.5	6.0 - 8.5	7.5 - 10.0
30	6.5 - 8.5	8.5 - 11.0	10.0 - 12.5
35-40	8.5 - 10.5	11.0 - 14.0	12.5 - 15.0

¹Use lower rate for well-mixed corn and higher rate if acid and grain cannot be well-mixed.

Source: Rankin, 2009

Harvest & Storage Comments

- Advantage of DSC is mold/yeast shut down, can exclude fines, & can dilute easily
- Advantage of SNG was could get it off wetter
- HMSC is the intermediate solution
 - Leave the cob in field!
 - 35% kernel moisture less risky than 40%, i.e. yeast/ethanol issues
 - Relying on low pH (inoculant can help) & oxygen exclusion
 - If wet HMSC/yeast of more concern than mold, then LBUC or MOA likley to be more effective than PROP
 - Plan storage so that worst corn can be fed before spring/summer
 - Coarse roll (2,500 micron MPS) best on wet HMSC

Potential Feeding Issues

➤ DSC

- Reduced test weight
- Mold/Mycotoxins

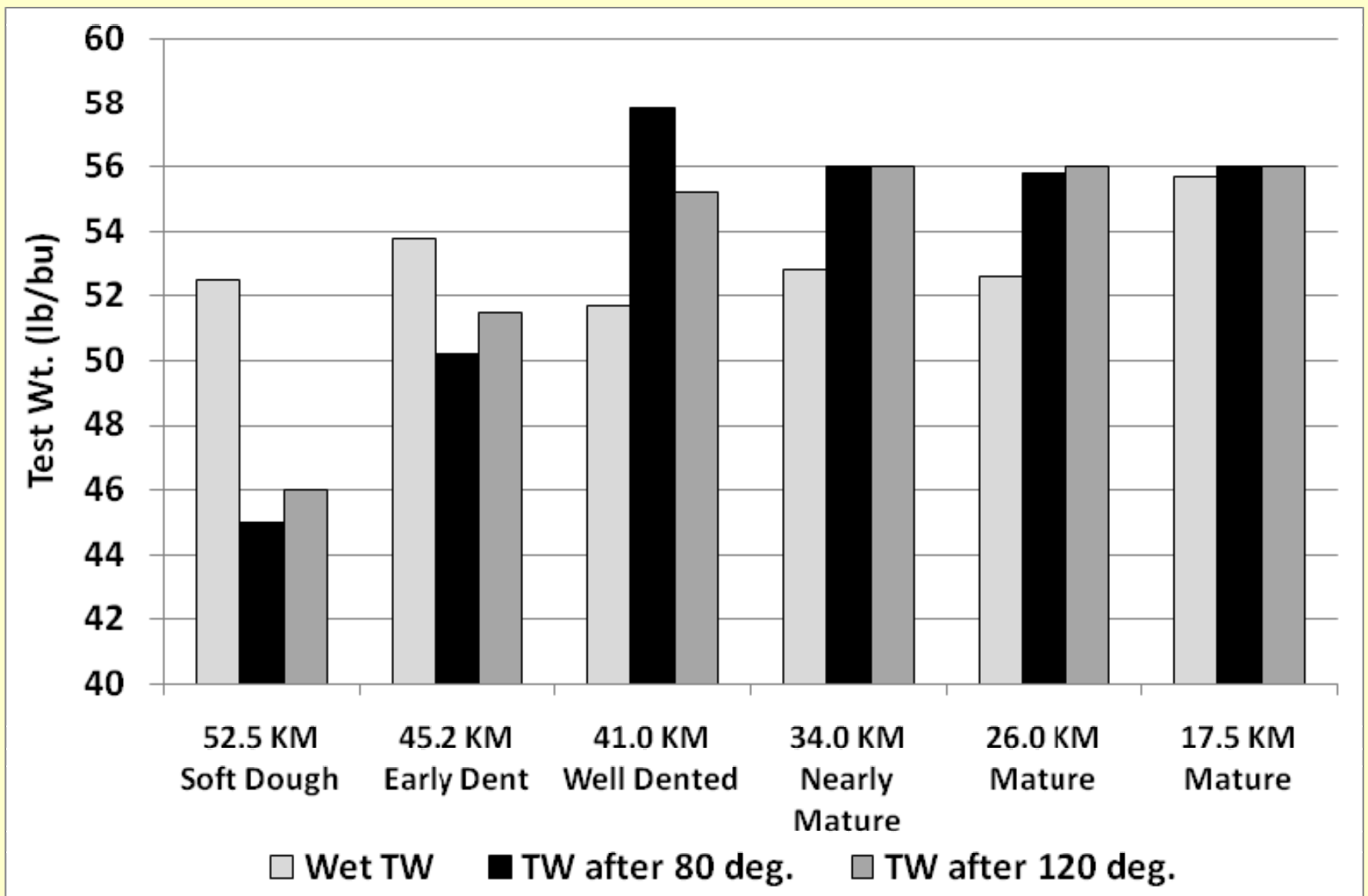


Figure 1. Wet and dry test weights for grain harvested at soft dough through mature kernel stages and dried to 15.5% moisture at 80 or 120 degrees (Hicks, 2004)

Source: Rankin, 2009

DSC Feeding Considerations

- <50 lb./bu. test weight, discount normal DSC energy value by 5%
- Feed by weight not volume
- Test for nutrient composition including starch content, have labs estimate the energy value using summative energy equations, & adjust ration
- Test for mycotoxins
 - Dilute, use binders, target groups, discard as necessary

Potential Feeding Issues

➤ HMSC

- Reduced starch content
- Fast rate & high extent of ruminal starch digestion
- Yeast/ethanol fermentation
- Poor aerobic stability during feed-out
- Mold/Mycotoxins

Potential Feeding Issues

➤ SNG

- Reduced starch content
- Increased NDF content
- Increased variability in starch, NDF & energy contents
- Fast rate & high extent of ruminal starch digestion
- Yeast/ethanol fermentation
- Poor aerobic stability during feed-out
- Mold/Mycotoxins

HMSC & SNG Diagnostics

➤ Testing

- Nutrient composition including starch & NDF contents
- Labs estimate energy value using summative energy equations
- Particle size
- Fermentation profile
- Mycotoxins

HMSC & SNG Feeding Considerations

- **Adjust ration based on nutrient composition, energy value & particle size**
 - May require partial substitution with DSC, but feed-out rate must be adequate
 - May require using more dietary buffer
 - May require using byproduct fiber sources
- **Determine & monitor corn DM content to adjust as-fed corn feeding rate, so that desired amount of DM fed**
- **If bunk stability poor, may require back-end use of TMR preservative products**
- **Depending on results of mycotoxin tests, dilute, use binder, target groups, discard as necessary**

UW Feed Grain Evaluation System

SOIL and FORAGE ANALYSIS LABORATORY

2611 East 29th Street, Marshfield, WI 54449
Phone 715-387-2523 ext 4 Fax 715-387-1723

Acct #
Date

UW-Feed Grain Evaluation System

Grain Type

Dry or HM Corn	<input checked="" type="checkbox"/>
Small Grain	<input type="checkbox"/>
Sorghum Milo	<input type="checkbox"/>
Steam Flaked Grain	<input type="checkbox"/>

Comments

Example High Moisture Grain

Lab Number Sample Description

Item	Abbrev	Unit	Result	Method ¹
Dry Matter	DM	% as fed	70.0	WC
Moisture		% as fed	30.0	C
Protein Fractions				
Crude Protein	CP	% of DM	9.1	WC
Prolamin Protein		% of DM	2.3	WC
Prolamin Protein		% of Starch	3.3	WC
Fiber Fractions				
Neutral Detergent Fiber	aNDF	% of DM	8.4	WC
Starch				
Starch		% of DM	68.9	WC
Mean Particle Size	MPS	microns	2000	WC
Processing Classification			Med-Coarse Grind	
Relative Grain Quality	RGQ		174	C
Carbohydrates and Fats				
Non Fiber Carbohydrate	NFC	% of DM	76.3	C
Nonstarch NFC		% of DM	7.4	C
Fat		% of DM	4.2	WC
Energy Calculations:				
Total Digestible Nutrients, 1X	TDN	% of DM	89.9	C
Net Energy Lactation, 3X	NE _L	Mcal/lb	0.91	C
Net Energy Maintenance	NE _M	Mcal/lb	0.98	C
Net Energy Gain	NE _G	Mcal/lb	0.67	C
Metabolizable Energy, 3X	ME	Mcal/lb	1.42	C



Macro Minerals, % of DM

Phosphorus	P	wc
Calcium	Ca	wc
Potassium	K	wc
Magnesium	Mg	wc
Sodium	Na	wc
Chloride	Cl	wc
Sulfur	S	wc

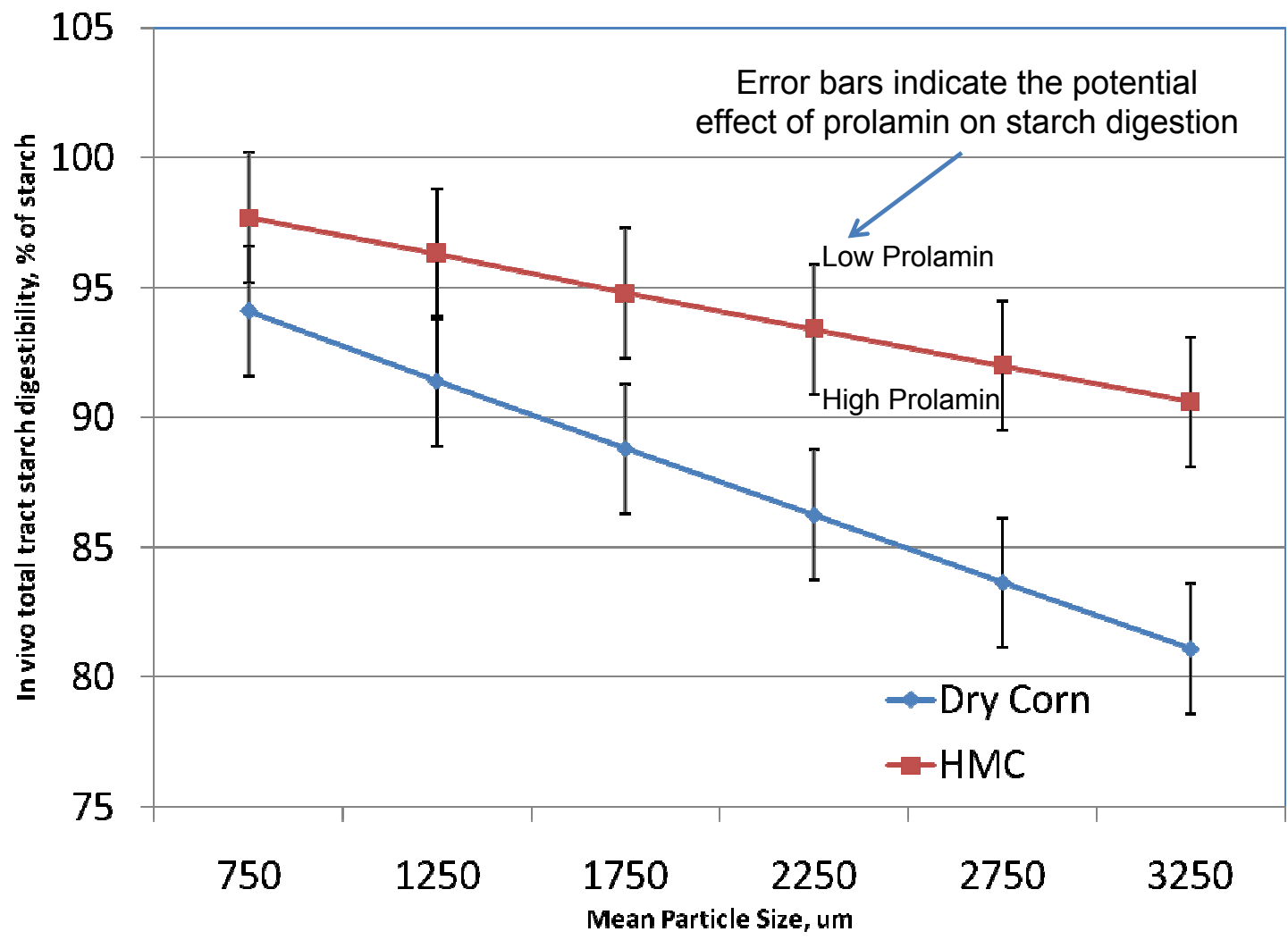
Micro Minerals, % of DM

Iron	Fe	wc
Manganese	Mn	wc
Zinc	Zn	wc
Copper	Cu	wc
Ash		2.0
		wc

¹ WC = wet chemistry
NIR = near infrared spectroscopy

NR = not requested
NA = not available

C = calculated



Corn Ear Molds and Mycotoxins in the Field

Paul Esker

Field Crops Extension Plant Pathologist

UW-Madison

Phone: 608-890-1999

Email: esker@wisc.edu

<http://www.uwex.edu/ces/croppathology>

<http://www.plantpath.wisc.edu/soyhealth>

<http://thesoyreport.blogspot.com>





Fusarium Ear Rot

- *Fusarium moniliforme*, *F. proliferatum*, *F. subglutinans*
- Symptoms variable – depends on genotype, environment, disease severity
- Most common: individual or groups of infected kernels – scattered randomly on ear
- Whitish pink to lavender growth on kernels
- Growth frequently found at tip of ear where damage may have occurred
- Asymptomatic kernels



Cladosporium Ear Rot



- *Cladosporium herbarum*, *C. cladosporoides*
- Dark, greenish black, blotched, or streaked kernels
- Growth looks similar to *Trichoderma* (requires microscopic examination to distinguish)
- Scattered across ear
- When ear completely colonized, ears are dark and lightweight
- Often associated with insect injury and **frost damage**





Gibberella Ear Rot

- *Gibberella zeae*
- Same organism that causes Fusarium head blight in wheat
- Also called red rot
- Reddish mold that appears at tip and grows down the ear
- If infection early, entire ear may rot and have pinkish mycelium – husks will adhere tightly to ear
- Typically rare to see entire ear colonized





Diplodia Ear Rot

- *Stenocarpella maydis*
- Widespread reports from states south of WI
- Thick, white mold that usually starts at base of ear – infect kernels appear “glued” to husk
- Ear may be shrunken, lightweight, and turn grayish brown
- Black pycnidia can be seen on kernels, cobs, husks, and rotted stalks





Trichoderma Ear Rot

- *Trichoderma viride*
- Dark green to dark bluish green fungal growth
- On and between kernels
- Often covers entire ear
- Associated with injury to developing ear





Penicillium Ear Rot

- *Penicillium oxalicum*
- Infection typically occurs where ears damaged
- Powdery green or blue fungal growth on and between kernels
- Most often at tip
- Infected kernels can become streaked or bleached
- Grain stored at high moisture may result in “blue eye” – blue discoloration of embryo
- In silage, *P. roqueforti* is a common fungus (different)



Primary Toxicogenic Molds and Mycotoxins

* Those with adsorbent data

Fusarium

*Deoxynivalenol
 *Zearalenone
 *T-2 Toxin
 *Fumonisin
 *Moniliformin
 Nivalenol
 *Diacetoxyscirpenol
 Butenolide
 Neosolaniol
 *Fusaric Acid
 Fusarochromanone
 Wortmannin

Aspergillus

*Aflatoxin
 *Ochratoxin
 *Sterigmatocystin
 Fumitremorgens
 Fumigaclavines
 Fumitoxins
 *Cyclopiazonic Acid
 Gliotoxin

Penicillium

*Ochratoxin
 PR Toxin
 Patulin
 Penicillic Acid
 Citrinin
 Penetrem
 *Cyclopiazonic acid

	Known	Postulated
Mold Species	1,100	1,500,000
Secondary Metabolites	3,200	3,000,000
Mycotoxins	>300	30,000

Stachybotrys

Stachybotryotoxin

Lupinosis

Claviceps & Fescue Alkaloids

*Ergots

Loco Weed

*Swainsonine

Source: Whitlow, NCSU

PENNSSTATE



College of Agricultural Sciences • Cooperative Extension

<http://www.das.psu.edu/researchextension/dairy/nutrition/pdf/mold.pdf>

Mold and mycotoxin problems in livestock feeding

Richard S. Adams, Kenneth B. Kephart,
Virginia A. Ishler, Lawrence J. Hutchinson¹, and
Gregory W. Roth²

¹Department of Veterinary Science

²Department of Agronomy

Table 4. Guide for interpretation of mycotoxin tests in livestock feeds

Mycotoxin	Concern ^a Level	Potentially Harmful ^b		
		Cattle	Swine	Horse
Aflatoxin ^c	ppb	ppb	ppb	
Major ingredient				
Air-dried ^d	20	20-300	20-100	
Dry Matter	22	22-333	22-111	
TRDM ^e	20-40	20-132	20-102	
Zearalenone	ppm	ppm	ppm	
Major ingredient				
Air-dried	.50	5.0-9.0	1.0-5.0	
Dry matter	.56	5.6-10.0	1.1-5.6	
TRDM ^a	.56	3.9-7.0	.6-3.9	
DON/Deoxynivalenol	ppm	ppm	ppm	
Major ingredient				
Air-dried	.50	4.5-11.0	.7-1.3	
Dry matter	.56	5.0-12.0	.8-1.4	
TRDM	.56	2.5-6.0	.6-1.0	
DAS, ppm				
TRDM ^a	.25	.7-1.5	.4-1.0	
T-2, ppm				
TRDM	.25	.7-1.5	.7-1.5	
HT-2, ppm				
TRDM	.25	1.5-3.0 ^f	1.5-3.0 ^f	
Ochratoxin, ppm				
TRDM ^d	.25	5.0-9.0 ^f	.7-1.5 ^f	
Fumonisin, ppm				
Major ingredient				
Air-dried	1.0-3.0	6.0-10.0	10.0	6.0-10.0
Dry matter	1.1-3.3	6.7-11.1	11.1	6.7-11.1

^a Level indicating possible favorable conditions for mycotoxins and probable need for further testing of all feeds or the TMR. Pending further tests, negative

Table 2-16. Directory of mycotoxin laboratories

The following laboratories can offer qualitative and quantitative analysis for mycotoxins that include but are not limited to aflatoxins, DAS, fumonisin, ochratoxins, T-2, vomitoxin, and zearalenone. Contact individual laboratories directly for information about prices and services, sample submission, and other details.

Covance Laboratories
3305 Kinsman Boulevard
Madison, WI 53707
(608) 241-4471

Midwest Laboratories
13611 B Street
Omaha, NE 68144
(402) 334-7770

Veterinary Diagnostic Labs
Iowa State University
1600 South 16th Street
Ames, IA 50011
(515) 294-1950

Centralia Animal Disease
Laboratory
Illinois Department of
Agriculture
9732 Shattuc Road
Centralia, IL 62801-5858
(618) 532-6701

Romer Labs, Inc.
Attn: Analytical Services
1301 Stylemaster Drive
Union, MO 63084-1156
(636) 583-8600

Veterinary Medical Diagnostic
Laboratory
1600 East Rollins
Columbia, MO 65211
(573) 882-6811

Dairyland Laboratories
217 East Main Street
Arcadia, WI 54612
(608) 323-2123

Veterinary Diagnostic
Laboratory
North Dakota State University
174 Van ES Hall
Fargo, ND 58105
(701) 231-8307

Woodson-Tenent Laboratories
3507 Delaware Avenue
P.O. Box 1292
Des Moines, IA 50313
(515) 265-1461

Additional Commercial Feed Labs Offering Mycotoxin Testing

Rock River Laboratory, Inc.
710 Commerce Drive
P. O. Box 169
Watertown, WI 53094-0169
920.261.0446
www.rockriverlab.com

Dairy One Forage Lab Services
730 Warren Rd., Ithaca, NY 14850
www.dairyone.com

AgSource Soil and Forage Laboratory
106 North Cecil Street
Bonduel, WI 54107
agsource.crinet.com

Cumberland Valley Analytical Services,
Inc.
P. O. Box 669
Maugansville, MD 21767
www.foragelab.com

<http://www.ces.ncsu.edu/disaster/drought/Mycotoxin-Review.pdf>



Mold and Mycotoxin Issues in Dairy Cattle: Effects, Prevention and Treatment

L. W. Whitlow and W. M. Hagler, Jr.

Lon_Whitlow@ncsu.edu, Box 7621
North Carolina State University, Raleigh, NC 27695

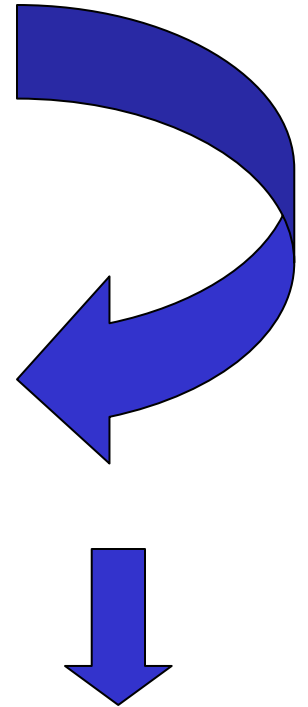
Summary

- Molds are filamentous (fuzzy or dusty appearing) fungi that occur commonly in feedstuffs, including roughages and concentrates.
- Molds can infect dairy cattle causing a disease referred to as mycosis. A mycosis is most likely when cows may be immune suppressed during stressful periods. A mycosis can occur in various locations such as the lungs, mammary gland, uterus or intestine. An intestinal infection may result in hemorrhagic bowel.
- Molds may also affect cattle by producing poisons called mycotoxins that affect animals when they consume contaminated feeds resulting in a mycotoxicosis.
- Molds are present throughout the environment and therefore, mycotoxins can be formed on crops in the field, during harvest, or during storage, processing, or feeding.
- Mold spores are in the soil and in plant debris lying ready to infect the growing plant in the field.
- Mold growth and the production of mycotoxins are usually associated with extremes in weather conditions

Mycotoxin Binding Agents

Source: Hoffman, UW, 2009

- Activated carbon
 - Aluminosilicates
clay, bentonite, zeolite
 - Complex indigestible carbs
cellulose, yeast cell walls, glucomannans
 - Synthetic polymers
-
- Limited Data
 - Positive Field Experience
 - Do not Universally Bind All Mycotoxins



	<u>Aluminosilicate Binding Capacity</u>	
	<u>Product A</u>	<u>Product B</u>
Aflatoxin	100	89
DON	3	14

% Mycotoxin absorbed in aqueous solution

Examples of Mycotoxin Adsorbents

Silicate Products

Phyllosilicates (silicate sheets)

Clays - Montmorillonite, bentonite,
smectite (HSCAS), sepiolite

Tectosilicate (silicate frameworks)

Zeolites

Clinoptilolite

Chemically treated silicates

Carbon Products

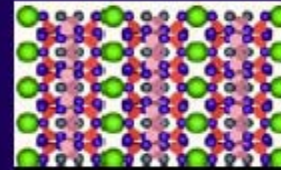
Activated or superactivated charcoal

Glucan products

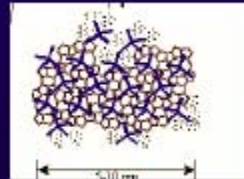
Inorganic polymers

Cholestyramine

Polyvinylpyrrolidone (PVP)



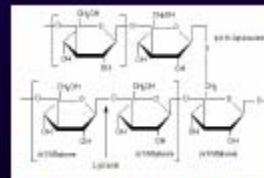
Montmorillonite, Beloit College



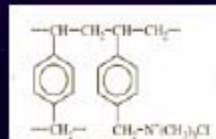
Zeolite, U. Mich.



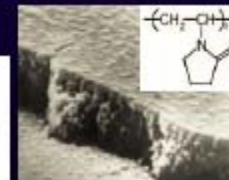
Activated charcoal, OHSU



Yeast 1,3 B Glucan - Sigma



Cholestyramine
IBSMedical.com



PVP -Kansai U.-Japan

Determination of Mycotoxin Adsorption

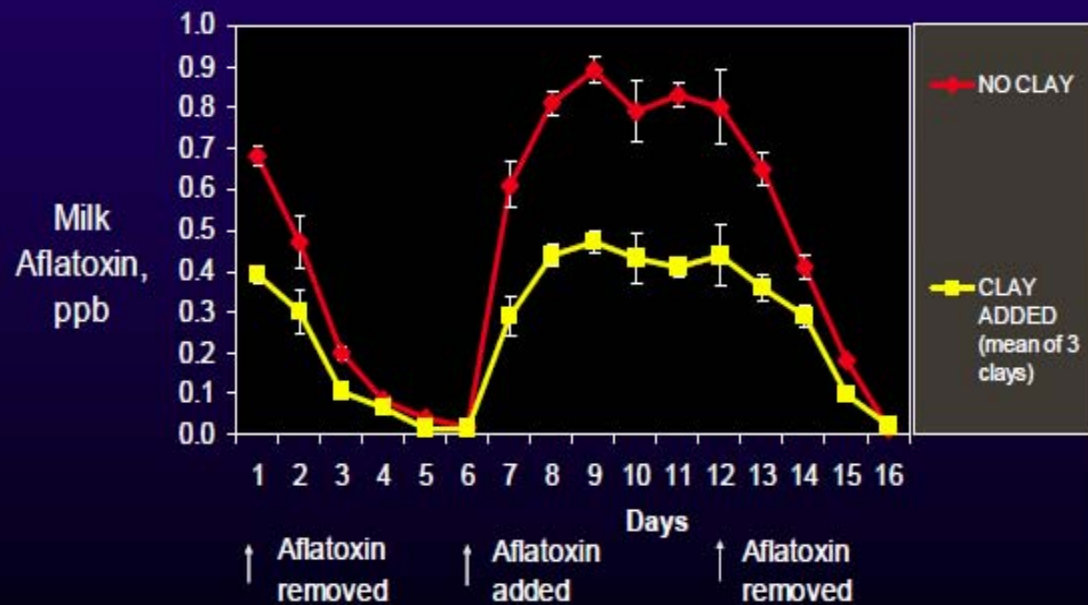
Effect of pH on *in vitro* adsorption of mycotoxins by a clay

<u>Toxin</u>	<u>pH 3</u>	<u>pH 7</u>	<u>pH 10.1</u>
	<u>(% Adsorption)</u>		
Aflatoxin B1	99.5	82.2	97.0
Deoxynivalenol	73.5	30.8	20.6
Zearalenone	34.8	42.8	100.0
T-2 toxin	20.2	25.2	74.4
Fumonisin B1	94.4	0	0

Hagler, NCSU

Source: Whitlow, NCSU

Clearance and Appearance of Aflatoxin in Milk of Dairy Cows Associated With Consumption of Aflatoxin-Contaminated Corn in Diets With and Without Addition of 1% Clay Adsorbents



Diaz et al., 2004, Mycopathologia 157:233-241

Effect of “Glucans” on Aflatoxins Across Species

<u>Toxin</u>	<u>Amount ppm</u>	<u>Adsorbent</u>	<u>Animal</u>	<u>Response</u>	<u>Effective</u>	<u>Reference</u>
AF	2	0.05 & 0.1% of prod	Broilers	Improved gain and hematological parameters	Y	Basmacioglu et al, 2005
AF	2	0.05 -1% of product	Broilers	Protection of organ toxicity	Y	Karaman et al, 2005
AF	1	0.2% of product	Broilers	Improved immunity, Not gain	Y	Santin et al, 2003
AF	5	0.1% yeast	Broilers	Improved BW & organ wt.	Y	Stanley et al., 1993
AF	2	0.1% of product	Chicken	Reduced effects	Y	Girish & Devegowda, 2004
AF	2.5	0.1% Yeast	Quail	Growth increase 40%	Y	Parlat et al., 2001
AF	5	S. cerev.	Quail	Improv. gain, intake, F/G, egg prod. & egg wt.	Y	Yildiz et al., 2004
AF	N/A	glucan product	Cows	No reduction of AF in milk	N	Bluthgen & Schwertfeger, 2000
AF	0.055	0.05% of product	Cows	Reduced milk AF by 60%	Y	Diaz et al., 2004
AF	0.170	0.5% of product	Cows	No reduction of AF in milk	N	Stroud et al., 2006

Positives: 7/9 Overall

Source: Whitlow, NCSU

Effect of “Glucans” on Other Mycotoxins Across Species

<u>Mycotoxin</u>	<u>Amount ppm</u>	<u>Adsorbent</u>	<u>Animal</u>	<u>Response</u>	<u>Effective</u>	<u>Reference</u>
Fumonisin	200	Glucomannan	Mink	No effect	N	Bursian et al., 2004
Momiliformin	20	Glucomannan	Mink	No effect	N	Bursian et al., 2004
T-2 toxin	1	0.1% of product	Chicken	Reduced effects	Y	Grish & Devegowda, 2004
ZEN	30	Glucomannan	Mink	No effect	N	Bursian et al., 2004
Ergot alkaloid	3	0.5% Yeast	Broilers	Improved BW, intake, prevented liver enlargement	Y	Deo, et al., 1999
Ergot alkaloid	3	0.5% of product	Broilers	Improved BW, intake, prevented liver enlargement	Y	Deo, et al., 1999
Aurofusarin	26.4	0.1% of product	Quail	Good protection	Y	Dvorska et al., 2003
Ochratoxin	2.5 - 10	Glucomannan	Mink	No effect	N	Bursian et al., 2004
Ochratoxin	0.5	0.1% of product	Chicken	No protection	N	Santin et al., 2002
Ochratoxin	N/A	yeast	Pigs	No effect	N	Bauer, 1994

Positives: 0/1 FB, 0/1 MON, 1/1 T-2, 0/1 ZEN, 2/2 EG, 1/1 AU, 0/3 OA, 4/10 Overall

Source: Whitlow, NCSU

Summary (Positive Responses/Trial Observations)

<u>Mycotoxin</u>	<u>Carbon</u>	<u>Glucan</u>	<u>Clay</u>	<u>Zeolite</u>	<u>Chol</u>	<u>PVP</u>	<u>Bacteria</u>	<u>Clay/Enzy</u>
AF	6/8	7/9	35/35	11/16		1/2		
STG			1/1					
CPA			0/2	0/1				
DON			0/1					
ZEN	1/1	0/1	1/2	2/3				
T-2	3/3	1/1	0/5	0/1				
DAS			0/1					1/1
FB	0/1	0/1	0/1		1/1			
MON		0/1						
AU		1/1						
" <i>Fusarium</i> "		5/9	1/2	0/1				0/2
AF + " <i>Fusar.</i> "		2/2	1/1				1/1	
OA	1/2	0/3	0/5	0/1	0/1			
OA + AF			0/1					
Ergot		2/2	2/2	2/2				
SW			0/1					

Response > 1/2 in Yellow

Source: Whitlow, NCSU

Summary - Evaluation of Mycotoxin Adsorbents *In Vivo*

Responses to adsorbents correlate across species

Some adsorbents are mycotoxin specific

No adsorbent has been effective across all mycotoxins

Adsorption varies within adsorbent types

Data are most abundant for silicates...and with aflatoxin

Little data for inorganic polymers: PVP and cholysteramine

Research on bacterial adsorption is beginning & promising

Other methods are receiving attention, i.e., enzymes,
... but are not yet proven

Source: Whitlow, NCSU

Dealing with High Yeast Levels in High Moisture Corn and Corn Silage

Matt Glewen, Limin Kung, R.D. Shaver,
and P.C. Hoffman

Potential Situation

- **Cool growing season and resulting late harvest create conditions that are highly unfavorable for bacteria species responsible for the fermentation and preservation of high-moisture corn and corn silage**
- **Resulting fermentation may be slow thereby providing an excellent environment for various yeast species which include the nonfermenting species Cryptococcus, Thadotorala, and Sporabolomyces as well as Candida and Hansenula which can metabolize lactic acid**

Mechanism

- **High endemic yeast populations are ensiled**
- **During slow fermentations, moderate growth of yeast occurs until oxygen is expired in the silage**
- **At feedout, yeasts are re-exposed to oxygen**
- **Yeast growth becomes exponential**

- **Lactic acid is consumed**
- **Heating occurs**
- **Silage acids are volatilized**
- **Silage pH rises**
- **Molds with low oxygen requirements (Mucor) invade the silage**
- **Aerobic instability**

Yeast Count Interpretations

- **Aerobic stability decreases as yeast counts increase**
- **Well-preserved feed will normally have yeast counts less than 10,000 cfu/g. At this level, feed will be aerobically stable for 120-140 hours**
- **At 1 million cfu/g, aerobic stability will decrease to 40 hours**
- **Yeast counts of 25 - 50 million can occur in inadequately fermented feed. Due to the fact that oxygen can penetrate the silage face up to 2 feet during feedout, removal rates are seldom great enough to stay ahead of exponential yeast growth**

Possible Solutions at Feedout

- **Discontinue feeding aerobically unstable feed during warm weather and concentrate feedout in colder weather**
- **The feedout face should be a smooth surface that is perpendicular to the floor and sides in the bunker or pile**
- **Remove 6 to 12 inches per day or more in cold months; 12 to 18 inches per day or more in warm months**
- **Minimize the time between silage or high moisture removal and feeding**
- **Discard any visibly moldy feed**
- **If free of mycotoxins, consider feeding the feed to as many livestock groups as possible at higher inclusion rates in the diet to increase silo feedout rates**
- **Consider using TMR preservative products**

Visit UW Extension Dairy Cattle Nutrition Website

<http://www.uwex.edu/ces/dairynutrition/>

Cooperative Extension Extension

Dairy Cattle Nutrition UW-Extension

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Welcome to Dairy Cattle Nutrition UW-Extension

The Dairy Cattle Nutrition UW-Extension site is designed to provide research-based information for the public seeking resources on applied aspects of the nutrition of dairy cattle.


Web Site Highlights

-  [Dairy Team News from the University of Wisconsin](#)
-  [2009 Four-State Dairy Nutrition & Management Conference Proceedings](#)



UW Feed Grain Evaluation System

-  [Technical note: A method to quantify prolamin proteins in corn that are negatively related to starch digestibility in ruminants](#) (Josh Larson and Pat Hoffman - JDS paper)
-  [Corn Biochemistry: Factors related to starch digestibility in ruminants](#) (Pat Hoffman and Randy Shaver - Conference paper)
-  [Corn Biochemistry: Factors related to starch digestibility in ruminants](#) (Pat Hoffman and Randy Shaver - slide set)
-  [A guide to understanding prolamins](#) (Pat Hoffman and Randy Shaver)
-  [UW Feed Grain Evaluation System](#) (Pat Hoffman and Randy Shaver)
-  [Relative Grain Quality - RGQ](#) (Pat Hoffman and Randy Shaver)



Spreadsheets


-  [MILK2006 Corn Silage: Calculates TDN-1x, NEL-3x, Milk per ton, and Milk per acre](#)

Publications

-  [Benchmarking forage nutrient composition and digestibility](#)
-  [Feeding Programs in High Producing Dairy Herds](#)


Presentations

-  [Benchmarking forage nutrient composition and digestibility](#)
-  [Diets fed in selected WI high-producing dairy herds](#)




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